

**Amendments to the Claims:**

*This listing of claims will replace all prior versions, and listings, of claims in the application:*

1.-6. (Cancel)

7. (Currently Amended) An armrest, the armrest comprising:  
a first substrate defining a configuration of the armrest and including a first cavity;  
a skin covering the first substrate; and  
an armrest bun inserted into the first cavity, the armrest bun including a second substrate and a foam layer, the foam layer comprising a poured foam material directly bonded to the second substrate and not the first substrate.

8. (Original) The armrest of claim 7 wherein a portion of the first cavity has a curvature, and wherein the poured foam material has a corresponding curvature such that the inserted armrest bun snugly fits to the curvature of the first cavity to limit dead-spots.

9. (Original) The armrest of claim 7 wherein a portion of the first cavity has a taper, and wherein the poured foam material has a corresponding taper such that the inserted armrest bun snugly fits to the taper of the first cavity to limit dead-spots.

10. (Original) The armrest of claim 7 wherein the first substrate includes a shoulder on an opening side of the first cavity, and wherein the second substrate includes a channel such that the channel of the second substrate mates with the shoulder of the first substrate to position thereto.

11. (Original) The armrest of claim 7 wherein the skin is flexible and includes a lip extending over an opening side of the first cavity, and wherein the second

substrate includes a ridge such that the lip flexes over the second substrate to catch on the ridge of the inserted armrest bun to position the skin thereto.

12. (Original) The armrest of claim 7 wherein the first substrate includes an aperture proximate an opening side of the first cavity, and wherein the second substrate includes a detent, the detent of the inserted armrest bun catching in the aperture of the first substrate to position the second substrate thereto.

13. (Original) The armrest of claim 7 wherein the first substrate includes an angled flange, the flange corresponding with an opening in a door panel such that an angle of the flange tightens the first substrate against the door panel when attached thereto to limit separation of the skin from the door panel.

14. (Original) The armrest of claim 7 wherein the skin is flexible and includes a lip extending over an opening side of the first cavity, and wherein the second substrate includes a locating face proximate the opening side of the first cavity when the bun is inserted into the first cavity, the lip resting on the locating face of the inserted bun if the skin is properly assembled, the lip separated from the locating face if the skin is improperly assembled.

15. (Withdrawn) The armrest of claim 7 wherein the second substrate includes an elongated prong extending laterally from an end of the second substrate into the first cavity, and wherein the poured foam is chemically bond to the prong.

16. (Withdrawn) The armrest of claim 15 wherein the foam is chemically bonded to top and bottom sides of the prong.

17. (Withdrawn) The armrest of claim 15 wherein the foam is chemically bonded to only a top side of the prong.

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